Installation Instructions

413 Table Detachable Stirrup Kit

Parts List

Illustration #	Item	Right Side Qty	Left Side Qty	Total Qty
11	Sideplate assembly with quick disconnect block	1	1	2
13	Detachable stirrup block	1	1	2
	5/16" allen wrench To be used on the following cap screws.	n/a	n/a	1
12	3/8"-16 x 1 3/4" cap screw	1	1	2
14	3/8"-16 x 1 3/4" cap screw	1	1	2
7	3/8"-16 x 1 1/4" cap screw	1	1	2
	5/32" allen wrench To be used on the following flat head screws and cushion bolts.	n/a	n/a	1
10	1/4"-20 x 1 1/4" flat head screw	3	3	6
2	1/4"-20 x 2" cushion bolt	1	1	2
3	1/4"-20 x 1 3/4" cushion bolt	1	1	2
4	1/4"-20 x 1 3/8" cushion bolt	1	1	2

Replacing Old Sideplate Assemblies

1. Install the detachable stirrup parts on the Midmark Model 413 Table (1) by first removing the three cushion bolts (2, 3, and 4) that attach each arm cushion (5). Retain the cushion to reinstall on the new arms.

2. Next, remove the two cap screws (6 and 7) that attach each stirrup (8). Retain the stirrups to reinstall on the new stirrup blocks.

3. Then remove the old left and right arm sideplate assemblies (9) by removing the three sideplate flat head screws (10). The arm sideplate assemblies removed will not be reused.

Installing New Sideplate Assemblies

1. Install the new left and right arm sideplate assemblies (11) to the table using three flat head screws (10) and one 1 3/4" cap screw (12) on each sideplate assembly (11). Reinstall the arm cushions (5) using three cushion bolts (2, 3, and 4).

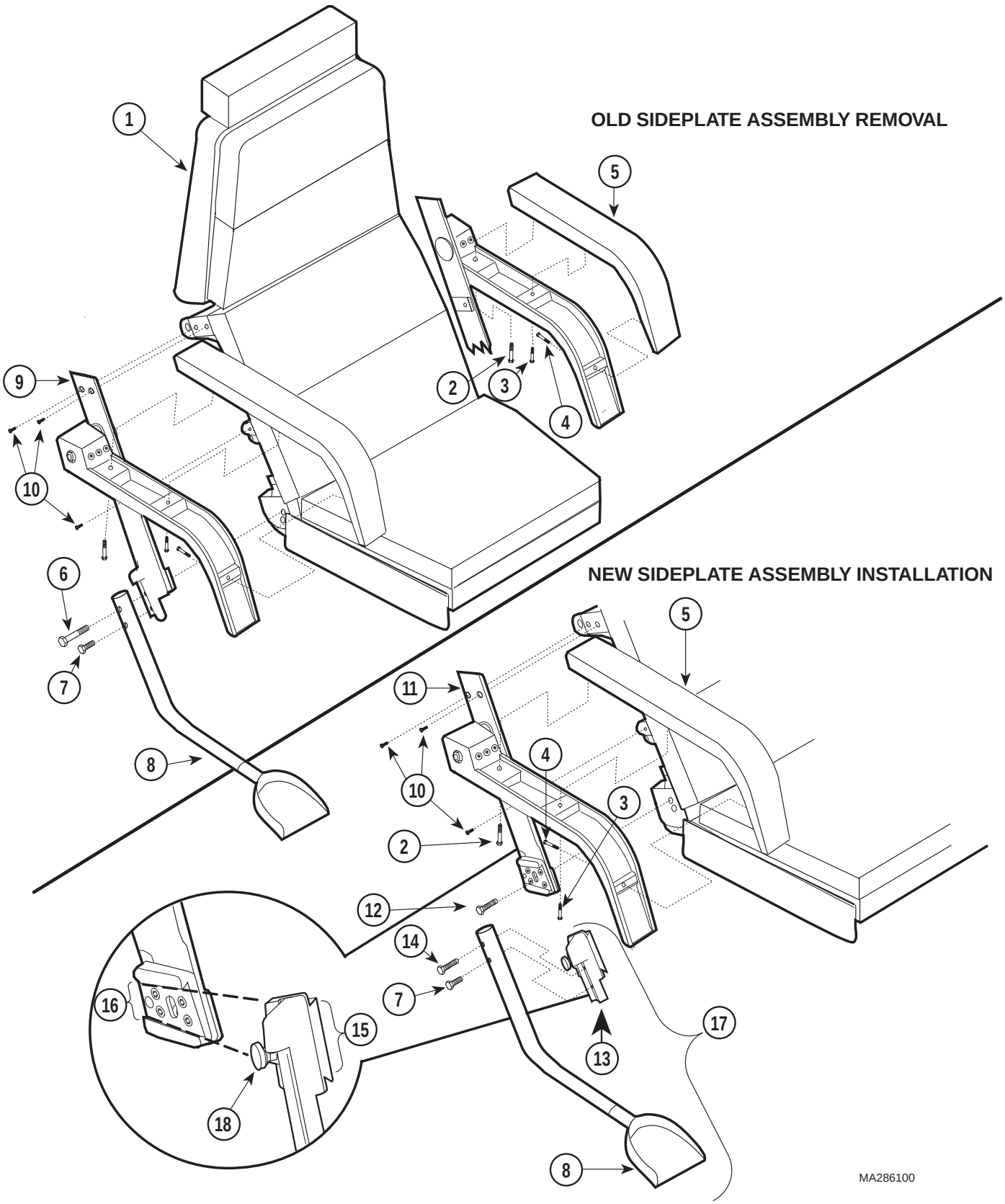
2. Attach the left and right stirrups (8) to the stirrup blocks (13) using one 1 3/4" cap screw (14) and one 1 1/4" cap screw (7) on each stirrup.

3. Attach the stirrups (8) to the table by sliding the tapered dovetail portion (15) on the stirrup block (13) into the quick disconnect block (16) attached to the sideplate assembly (11). Snap the plunger (18) attached to the stirrup block into place to secure the assembly.

Detaching the Stirrup Assembly

1. Detach the stirrup assembly (17) by pulling the plunger knob (18) on the stirrup block (13) to retract the plunger.

2. Lift the stirrup assembly (17) out of the quick disconnect block (16) on the sideplate assembly (11).



MIDMARK®

Midmark Corporation, Versailles, Ohio 45380 U.S.A.
937-526-3662 TELEX 288007 FAX 937-526-5542

© Midmark Corporation - 1995